



Waylube Oil

Slideways Lubricant

Features & benefits

- Stops chatter, increasing machining accuracy
- Effective wear protection with EP and friction modifiers
- Protects against rust and corrosion
- Excellent adhesion, even on vertical surfaces
- Resist wash-off
- Separates from water and coolant

Typical results

Test Method	Waylube 68	Waylube 220
ISO GRADE	68	220
VISCOSITY (D445) cSt @ 40°C cSt @ 100°C	69.1 9.3	222.6 19.7
VISCOSITY INDEX (D2270)	112	101
DENSITY @ 15°C (D4052), kg/L	0.88	0.89
POUR POINT (D97), °C	-36	-33
FLASH POINT (D93), °C	205	212

Sizes & order codes

Size	Waylube 68	Waylube 220
18.9 L (5 US gal)	F0082540	-
205 L (54.2 US gal)	F0068950	F0021950
1000 L (264 US gal)	F0022060	-

Waylube Oils uses high-quality paraffinic base oils with select additives to ensure a high-performance lubricant designed for use on the slideways of machine tools.

Waylube Oils are formulated with extreme pressure (EP) agents that protect heavily loaded ways. Friction modifiers are added to reduce bonding between the metal surfaces, which stops stick-slip chatter.

Waylube Oils contain a tackifier to help the oil adhere to metal surfaces, limiting fluid consumption by reducing leakage and being scraped away. This formulation also separates readily from water, resisting emulsification with water or coolants.

Waylube Oils are non-corrosive to copper, bronze and steel.

Don't see the ISO grade you require? **Saw Save Oil** can be used in the same type of applications and comes in ISO 32, 100 and 150.



Always consult your owner's manual for verification of fluid type and grade!

Supporting data available to demonstrate acceptable performance. Check with Sales Associate for the latest product approvals.

Please note these are typical performance indicators and can change without notice.

This data sheet replaces previous versions prior to January 7, 2025.

www.irvingoil.com/lubricants 1.800.574.5823